

1. The first step is to identify the problem. 2. The second step is to define the problem. 3. The third step is to analyze the problem. 4. The fourth step is to generate solutions. 5. The fifth step is to evaluate the solutions. 6. The sixth step is to implement the solution.

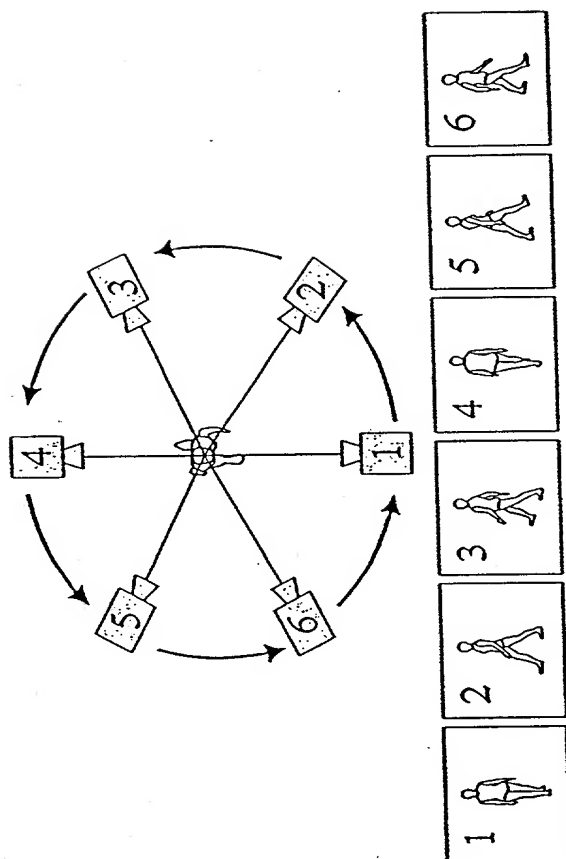
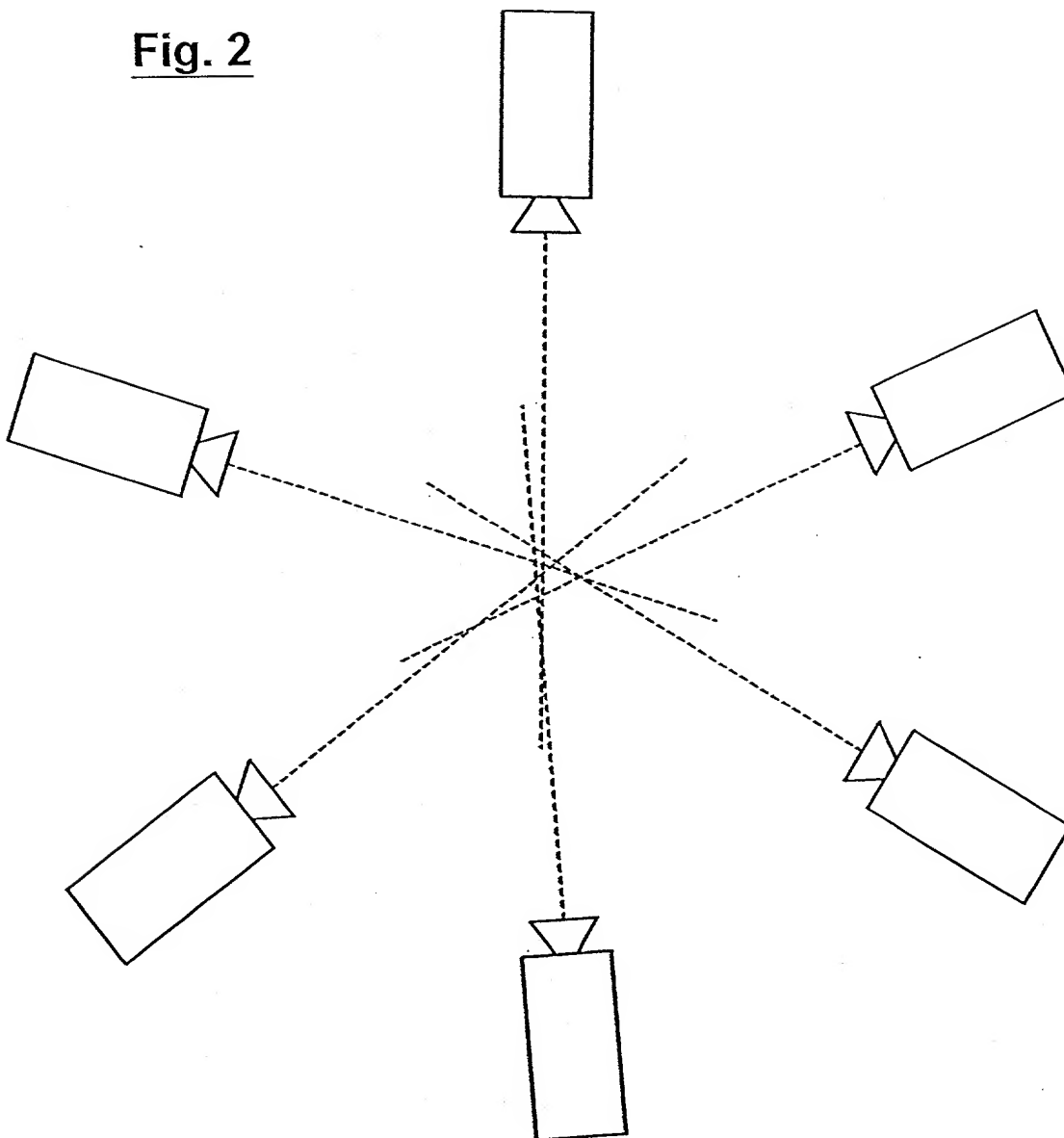


Fig. 1

**Fig. 2**



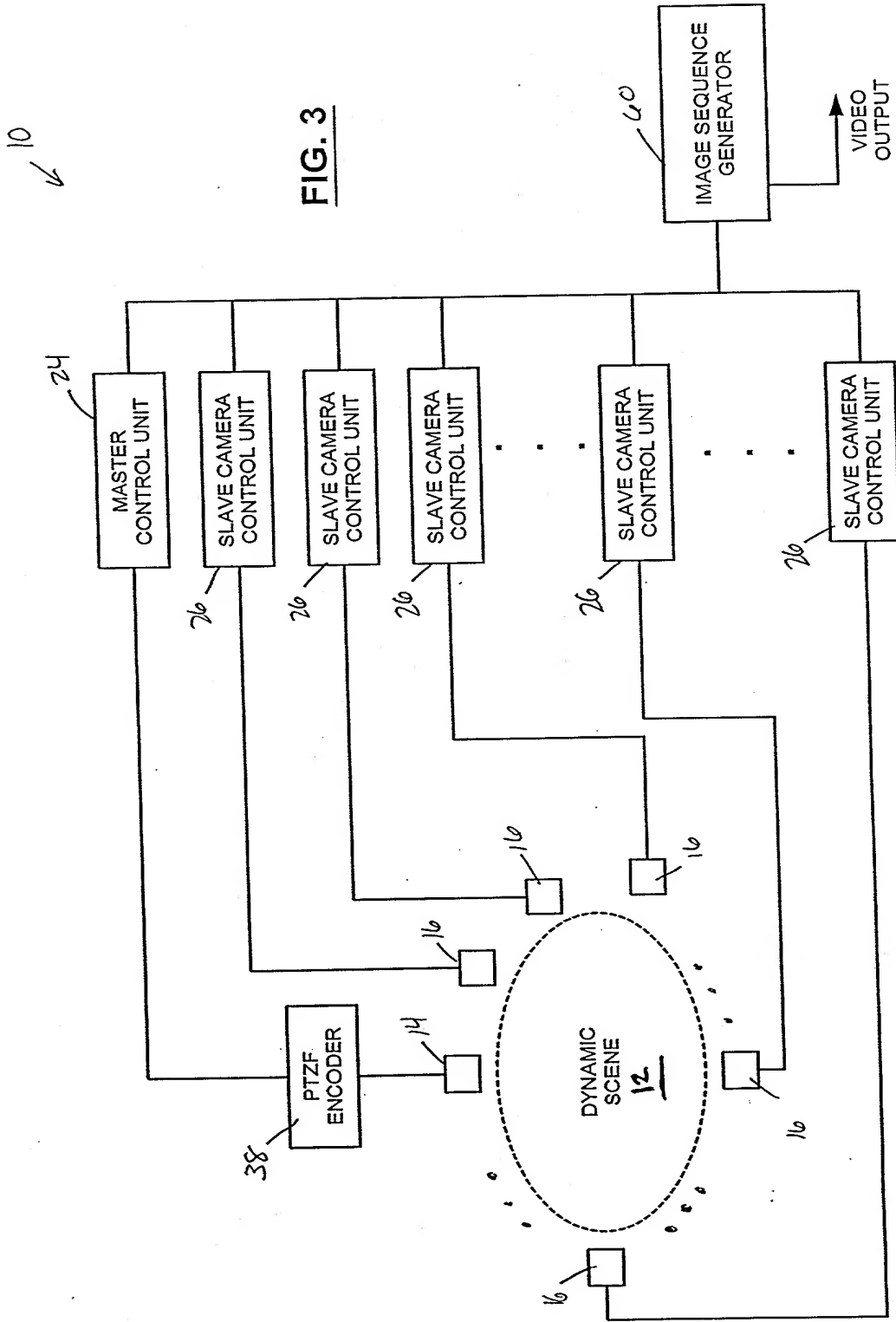


FIG. 3

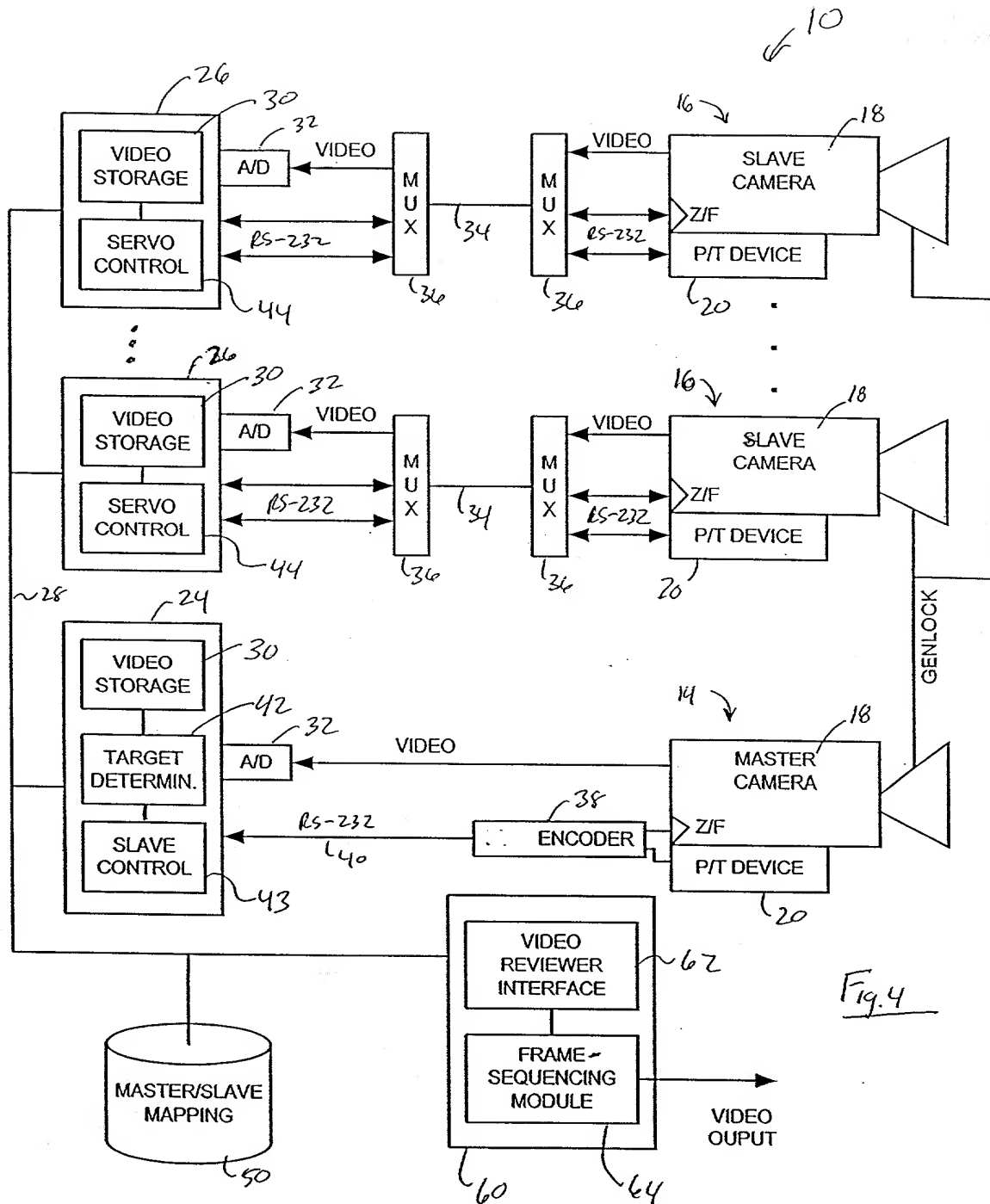
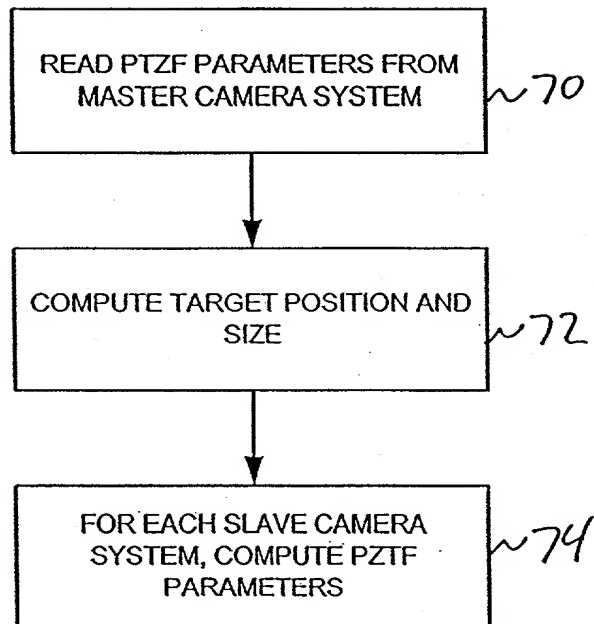
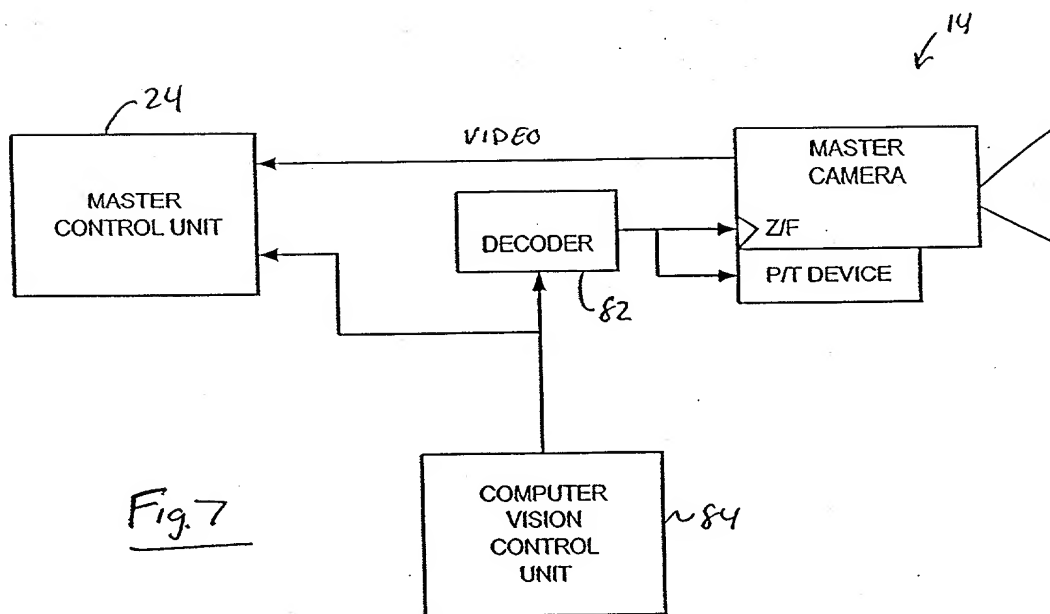
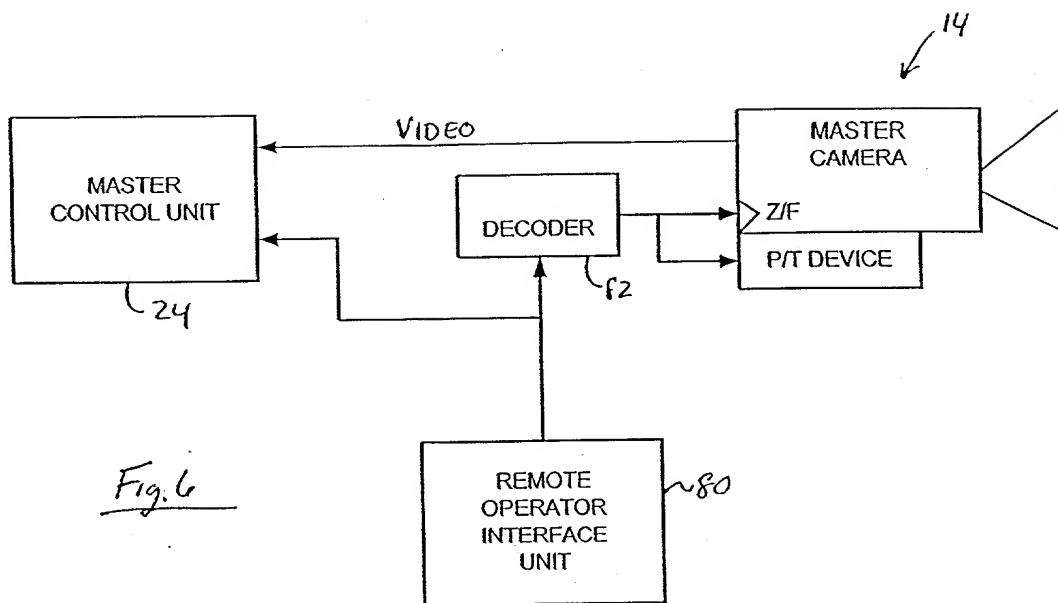
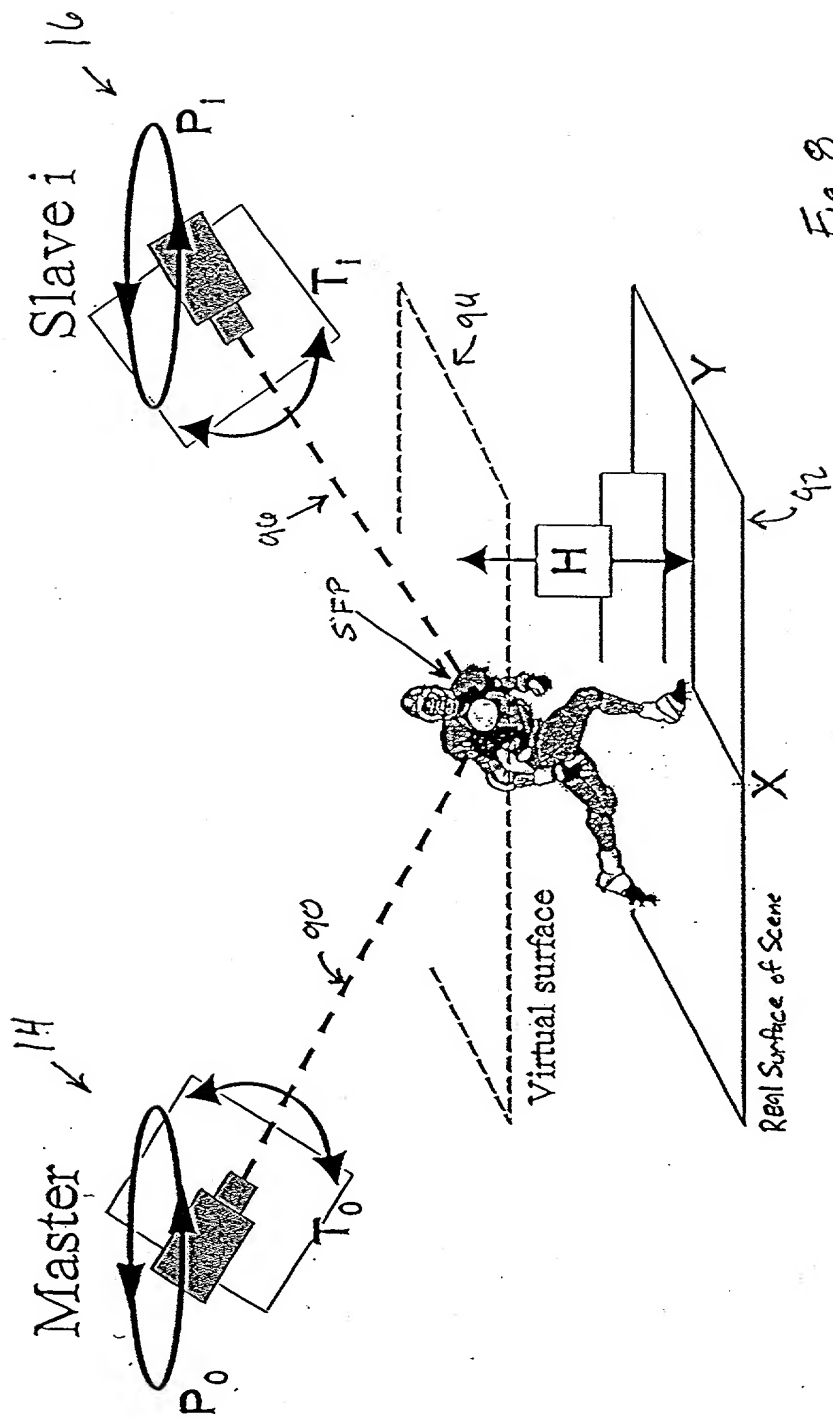


Fig. 5







**FIG. 9**

